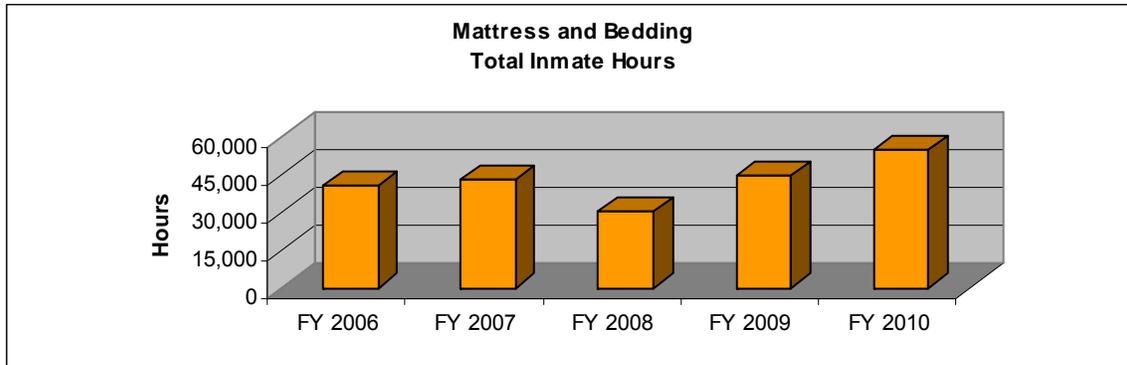


Mattress and Bedding Shop

The Mattress shop relocated in 2010, combining with the upholstery operation. This increased their space to 10,000 sq ft. Inmate mattresses are manufactured to meet strict institutional requirements; in 2009 the Department of Corrections changed to a green mattress that is made from 100% recycled material. Since the product does not rely on petroleum by-products, this recycled mattress also saved the Department of Corrections, over \$425,000 for mattresses. Arizona State Universities became interested in a green product for their students – ACI now manufactures a green dormitory mattress that is being sold to student housing throughout Arizona. Mattresses can take up a lot of valuable landfill, but by partnering with an Arizona company, **ACI will lead the way in green manufacturing for State institutions.**



Metal Fabrication

ACI has developed a number of business partnerships with private sector companies to minimize the historical dependence on prison construction. The ideal product is metal sub-components and products used by the companies in daily operation, and not for resale. Metal fabrication competes equally with off-shore production, and is a very competitive option compared to foreign import products. High volume runs can be produced with excellent quality results. The Metal Fabrication operation has large presses for shaping metal, plasma cutters for detailed design work, and an experienced crew of nearly 100 male inmates who can meet product demands for even the largest jobs.

