

ACI Business Operations, continued

The Owned and Operated shops consist of 12 different business operations that ACI manages throughout the entire product lifecycle. This includes design, manufacturing, marketing and sales, delivery and set-up. ACI offers a wide variety of products, from the well-known license plate manufacturing, to baked goods, inmate clothing, mattresses and bedding supplies. ACI also partners with James Edwards Furniture and Dauphin Seating to provide quality office furniture. Citizens bring old furniture and heirlooms to ACI for refurbishing and reupholstery, and ACI's print shop employs 36 inmates from the Perryville complex – the largest female operated print shop in the state. ACI's farm covers nearly 900 acres producing primarily alfalfa for local dairy's and the outlying community. The metal fabrication shop is an example of a high quality operation that practices lean six-sigma principles.

Inmate Hours			
Year	Owned and Operated	Labor Contracts	Total
FY 2002	1,248,528	1,097,889	2,346,417
FY 2003	1,254,699	1,146,920	2,401,619
FY 2004	1,168,490	1,378,807	2,547,297
FY 2005	1,172,375	1,655,446	2,827,821
FY 2006	1,192,268	1,958,735	3,151,003
FY 2007	1,225,345	1,786,868	3,012,213
FY 2008	1,079,624	2,133,452	3,213,076
FY 2009	1,194,080	2,146,895	3,340,975
FY 2010	1,116,874	2,079,732	3,196,606
FY 2011	1,270,606	2,237,715	3,508,321
10 Year Totals	11,922,890	17,622,459	29,545,349

“We take on a burden when we put a man behind walls, and that burden is to give him a chance to change. If we deny him that, we deny his status as a human being, and to deny that is to diminish our own humanity and plant the seeds of future anguish for ourselves.”

Former Chief Justice Warren E. Burger
U.S. Supreme Court