

Office Furniture



ARIZONA CORRECTIONAL INDUSTRIES

A DIVISION OF ARIZONA DEPARTMENT OF CORRECTIONS

MISSION

- To make available within the state correctional institutions opportunities for employment of inmates in jobs which combat idleness and develop good working habits.
- To provide training and work experience that will assist inmates in eventually securing and holding gainful employment outside the correctional institution.
- To reduce the cost to society of maintaining an inmate through the sale of inmate-produced goods and services and by requiring and enabling inmates to pay some portion of their room and board costs.
- To require and enable inmates to make restitution to the victims of their offenses, so as to assist the inmates in accepting responsibility for the consequences of their acts.
- To require and enable inmates to provide assistance to their dependents thus tending to strengthen family ties.
- To require and enable inmates to accumulate savings for their eventual return to the community.

VISION

ACI's compelling vision is to maintain its momentum of successfully accomplishing legislative and departmental objectives while integrating and balancing strategic plans with the necessity to be a purely "customer driven" organization that serves all of its customers as a quantifiable value-added partner.



OFFICE FURNITURE



Arizona Correctional Industries has been providing companies and organizations with the finest in laminated office furniture for over 20 years. By offering a complete line of custom and standard case goods, tables, and other office furniture items, we have become a leading source of high pressure laminate office furniture in the state.

High Pressure Laminate, long known for its durability, is today available in over fifteen hundred different patterns and colors. With our custom capabilities and standard products, ACI customers have complete flexibility to create just the right office environment.

Our standard construction utilizes industrial grade particle board, top quality plastic laminate, and heavy-duty institutional quality hardware for cabinets that are as strong as they are durable. It all adds up to millwork that will provide many years of outstanding performance under the heavy demands of the office environment.

We are committed to providing the best product, with the highest level of customer service available anywhere, at competitive prices. Quality, Customer Service, and Reliability are at the heart of every item we manufacture.



OFFICE FURNITURE

Executive Desk

Double pedestal desk with rounded front corners in solid wood trim; each side has two box drawers, one lockable file drawer. Middle pencil drawer is standard and all drawers are flush. Desk front is recessed six inches to provide leg room for those seated opposite. Desk is constructed of 3/4" and 1 1/8" dadoed, glued and stapled furniture grade particleboard. Details include: non-marring adjustable floor glides, european style metal drawer glides with durable self-lubricating nylon rollers, and laminate matching finished interiors.



OP-0303 36"d x 72"w x 29 1/2"h (ESW 210 lbs.)

ACI craftsmen have designed and built a line of furniture that will turn your drab office into a handsome workplace. All of the products presented in this line are constructed with the highest quality materials and workmanship. The laminate surface material is 1/16" post forming grade, available in a variety of non-marring finishes.



Executive Credenza

Each side contains two box drawers and one file drawer with full extension glides. The center portion has sliding doors and adjustable shelves for extra storage. With matching laminate, this credenza is the perfect companion to the Executive Desk.

OP--0301 60"w x 29 1/2"h x 18"d (ESW 150 lbs.)

Inside measurements of 13"w x 15"L x 37/8"
File drawer, 13"w x 15"L x 93/8"d

Managerial Desk



Double pedestal desk; each side has two box drawers, one lockable file drawer. Middle pencil drawer is standard. Desktop is extended six inches to provide leg room for those seated opposite. Desk is constructed of 3/4" and 1 1/8" dadoed, glued and stapled furniture grade particleboard. Details include: non-marring adjustable floor glides, european style metal drawer glides with durable self-lubricating nylon rollers, and laminate matching finished interiors.

OP-0303 72"w x 29 1/2"h x 36"d (ESW 210 lbs.)

Managerial Credenza

Each side contains one box drawer and one file drawer with full extension glides. The center portion has sliding doors and adjustable shelf for extra storage. With matching laminate, this credenza is the perfect companion to the Managerial Desk.



OP-0300

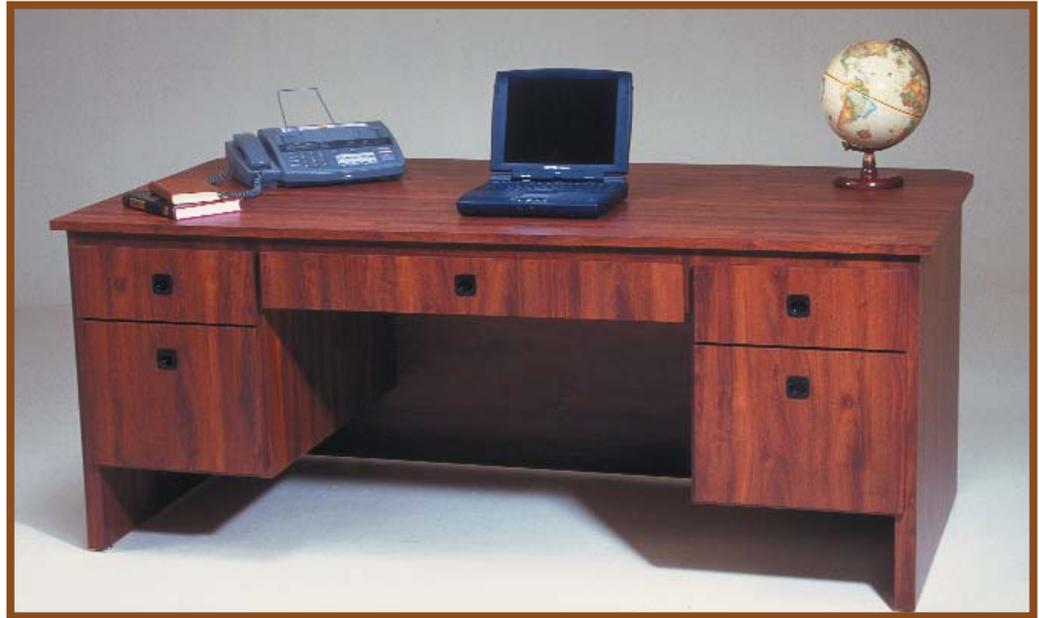
72"w x 29 1/2"h x 18"d (ESW 150 lbs.)



OFFICE FURNITURE

Economy Desk

Double pedestal desk with one box drawer and one lockable file drawer in each side. The pencil drawer is optional on this model. Drawers are constructed of 1/2" polyvinyl-clad 44 lb. almond colored particleboard with self-lubricating ball bearing rollers and black recessed pulls.



OP-0304

60"w x 29 1/2"h x 30"d (ESW 180 lbs.)



Economy Credenza

The companion piece for the Economy Desk when surfaced with a matching laminate. Each side has one box drawer and one file drawer. The open center area is finished in matching laminate, with an adjustable storage shelf.

OP-0304

18"L x 60"w x 29 1/2"d (ESW 125 lbs.)

Secretarial Desks

Versatile and economical, the secretarial desk is "L" shaped with two box drawers and one lockable file drawer. This desk is available in four standard configurations. It comes in two sizes with your choice of left or right return. Returns are also available in two lengths and have extra storage space with one box drawer and one file drawer.

OP-0302-7236	72" Desk w/36" Return (ESW 210 lbs.)
OP-0302-7245	72" Desk w/45" Return (ESW 220 lbs.)
OP-0302-6036	60" Desk w/36" Return (ESW 190 lbs.)
OP-0302-6045	60" Desk w/45" Return (ESW 200 lbs.)



Custom Designed Desks

These versatile laminated desks come in an array of configurations that will suit nearly any office operation. Each one is made with a top of 1/8" particleboard with an underside of phenolic backing. The remainder is constructed with 3/4" particleboard. Drawers are constructed of 1/2" polyvinyl-clad 44 lb. almond-colored particleboard. The European-style coated metal drawer glides, also almond-colored, have self-lubricating, ball bearing rollers. Drawer fronts are installed with adjustable fasteners and have black recessed pulls. Inside drawer dimensions:

Pencil Drawer	15"L x 16"w x 2"d
Box Drawer	21"L x 13"w x 3 7/8"d
File Drawer	21"L x 13"w x 9 3/8"d with full extension glides.



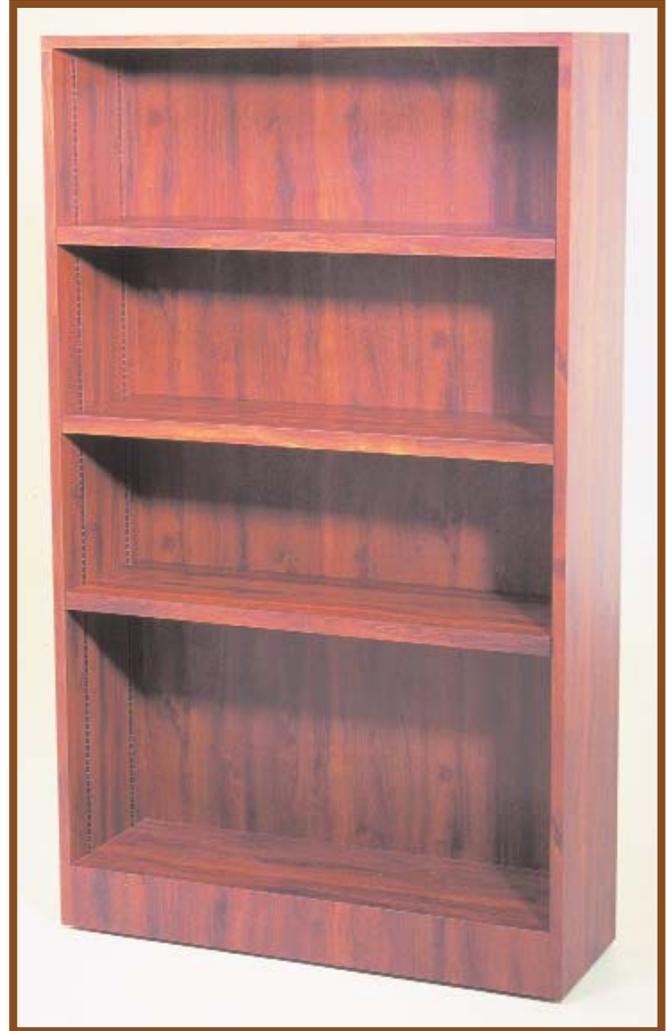
OFFICE FURNITURE

Bookcases

Constructed of 3/4" particleboard with laminate overlay, these basic but attractive units have closed backs and adjustable shelves. The interior is color coordinated with a laminate finish; shelves are laminated on top and bottom sides. Available in four heights, all models are 36"w x 12"d and come with a fixed bottom shelf. The 36"h unit has one adjustable shelf, the 48"H unit has two, the 60"H unit has three adjustable shelves, and the 72" has four adjustable shelves. Additional shelves are available as an option.

OP-0270-36	36" Bookcase
OP-0270-48	48" Bookcase
OP-0270-60	60" Bookcase
OP-0270-72	72" Bookcase
OP-0270-S	Extra Shelf Bookcase

(ESW 36" -40 lbs., 48" -50 lbs., 60" 70 lbs., extra shelf -10 lbs.)



Conference Tables

ACI's handsome conference tables can be ordered in any of three sizes and two shapes. The boat-shaped table has tapered ends, while the rectangular table is squared off on all sides and, in multiple groupings, can be fit snugly together to form one large surface or arranged in a U, or T shape. Both tables are available in 4' x 6', 4' x 8' or 4' x 10' sizes. The laminated tops are made of 3/4" particleboard, glued to 3/4" plywood for added strength; the underside is laminated with phenolic backing. The pedestal legs, with adjustable levelers, are manufactured of solid pine or fir and 1/2" plywood with a matching laminate overlay. Overall table height is 30".



OP-0278-6	6' Boat Table
OP-0278-8	8' Boat Table
OP-0278-10	10' Boat Table
OP-0279-6	6' Rectangular Table
OP-0279-8	8' Rectangular Table
OP-0279-10	10' Rectangular Table

(ESW 6' -110 lbs., 8' -125lbs., 10' -140 lbs.)

OFFICE FURNITURE



TV Cabinet

This multimedia cabinet is constructed of 3/4" particle-board and surface laminated. The TV cabinet is 36"w x 56"h x 18"d and comes with three adjustable shelves; the lockable double doors have European-style hinges and black recessed door pulls. Extra shelves are optional.

OP-0273 (ESW 130 lbs., extra shelf - 10 lbs.)

Storage Cabinet

This multipurpose storage cabinet is constructed of 3/4" particleboard and surface laminated. The cabinet is 56"h x 36"w x 18"d and comes with three adjustable shelves; the full length, lockable double doors have European-style hinges and black, recessed door pulls. Extra shelves are optional.

OP-0273-S (ESW 130 lbs., extra shelf - 10 lbs.)

Mobile Pedestal

ACI has designed a series of mobile pedestals, constructed of 3/4" particleboard and surfaced with laminate, to provide extra storage space for files and other paperwork. These pedestals are of two heights and four drawer configurations, with casters that provide easy movement even when full.

The one box/one file drawer unit is 16 1/2"w x 22"h x 23 5/8"d. The other three have dimensions of 16 1/2"w x 28"h x 23 5/8"d and can be ordered with two box/one file drawer, two file drawers or four box drawers. Inside drawer measurements are box drawer 21"L x 13"W x 3 7/8"d, file drawer 21"L x 13"W x 9 3/8"d. These pedestals can be stored out of the way under existing work surfaces or are an attractive stand-alone.

- OP-0320** Mobile Pedestal, 2 box/1 file
- OP-0321** Mobile Pedestal, 2 file
- OP-0322** Mobile Pedestal, 1 box/1 file
- OP-0323** Mobile Pedestal, 4 box
(ESW 40 lbs.)



OFFICE FURNITURE

Miscellaneous Tables



Round Conference Table

Where space is a premium, ACI's 48" or 60" diameter table is the answer. The laminated top is color-matched with an alder wood pedestal base, where all screws are covered with wooden plugs. The underside of the 1 1/8" particleboard top is laminated with phenolic backing.

OP-0208-48

48" Round Conference Table

OP-0208-60

60" Round Conference Table

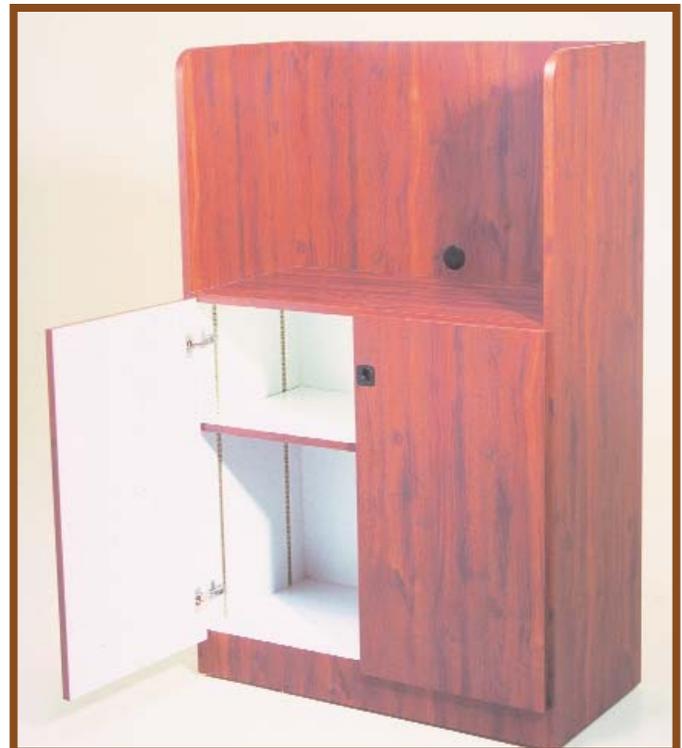
(ESW 48" -70 lbs., 60" -90 lbs.)

Cabinets

Coffee Cabinet

ACI designed this laminated cabinet to keep the office coffeepot handy and the accompanying supplies neatly tucked out of sight. Overall size is 36"w x 56"h x 18"d, with a 35"h counter area. The lower storage section has European-style hinged, flush doors and black, recessed door pulls. Exterior wall construction is 3/4" particleboard with an interior adjustable shelf of 3/4" particleboard. The lacquered cupboard interior is color-coordinated with the laminated surface.

OP-0280 (ESW 150 lbs.)



OFFICE FURNITURE

Lounge Furniture Components

ACI manufactures two different lines of lounge furniture, both of which are attractive, practical and built for durability. Either one is suitable for reception areas, dormitories, waiting or recreation rooms, where casual and comfortable seating is required. The woods and laminates that are utilized in the construction of this furniture are all of excellent quality, and the fabric selection is broad enough to suit a variety of tastes and needs. The versatility of this line lends itself well to areas where seating space may be limited, irregularly shaped or needs to be rearranged from time to time.



OP-0022

Side Chair Two Arms
(ESW 15 lbs.)



Chair frames are solid 2" x 1 1/4" oak, with natural light oak finish. The 20" x 20" seats are cushioned with 3" heavy density foam rubber; contoured cushioned backs are 20" w x 15" h, layered with foam rubber and polyester. The coffee and end table leg bases are constructed of 2" x 1 1/4" solid oak; tops are 1/2" plywood with an oak laminate overlay. Corner and in-line tables, which attach to the chairs with metal brackets, are also made of 1/2" plywood with oak laminate overlay.

OP-0023R/L One-Arm Chair R or L
(ESW 15 lbs.)

OP-0024 Armless Chair
(ESW 15 lbs.)

OP-0025 In-Line Table
(ESW 8 lbs.)

No legs; metal brackets attached
18" w x 21" d

OP-0026 Corner Table
(ESW 15 lbs.)

One leg; metal brackets attached
30" w x 30" d



OFFICE FURNITURE



Utility Tables

Options:

- WM-2000 Utility Table, Rectangle 24" x 36"
- WM-2001 Utility Table, Rectangle 30" x 36"
- WM-2002 Utility Table, Rectangle 30" x 48"
- WM-2003 Utility Table, Rectangle 30" x 60"
- WM-2004 Utility Table, Rectangle 36" x 60"
- WM-2005 Utility Table, Rectangle 36" x 72"
- WM-2006 Utility Table, Kidney 48" x 72"
- WM-2007 Utility Table, Round 48" Diameter
- WM-2008 Utility Table, Trapezoid 30" x 30" x 30" x 60"
- WM-2009 Utility Table, Trapezoid 48" x 48" x 48" x 96"
- WM-20010 Utility Table, Horseshoe 60" x 36"

ACI Utility tables are durable yet versatile for use in break rooms, conference rooms, or general office areas. Trapezoid, square, horseshoe, round, and kidney styles are crafted from 1 1/8" thick, highly compressed, wood fiber material.

OFFICE FURNITURE

Executive Lounge Furniture

The framework of this furniture line is kiln-dried 2 3/4" solid woods, glued and screwed, with corner support blocks. Both the recessed platform base and exterior wood trim are alder, with a natural finish. Seats and backs are with heavy-density 4" foam rubber; 3/4" foam is used as padding on the arms.

The ACI standard fabric selection offers a very wide choice of colors and materials, all flame-retardant and treated with Scotchgard. Additional fabric choices can be provided, with only a nominal increase in cost from the standard pricing.



OP-0015 Arm Chair
Seating area measures 24"w x 23"d;
overall size is 32"w x 32"d x 29"h
(ESW 70 lbs.)

OP-0016 Love Seat
Seating area measures 48"W x 23"d;
overall size is 56"w x 32"d x 29"h
(ESW 130 lbs.)



OP-0017 Sofa
Seating area measures 72"w x 23"d;
overall size is 80"w x 32"d x 29"h.
(ESW 150 lbs.)

OP-0028 End Table
17 1/2"w x 37 1/2"L x 15"h
(ESW 10 lbs.)

OP-0029 Coffee Table
17 1/2"w x 17 1/2"L x 15"h
(ESW 20 lbs.)

MP-770-36 Free-Standing Dinette Table, 36"

MP-770-48 Free-Standing Dinette Table, 48"



Buying new office furniture is not the only answer to your furniture needs. Arizona Correctional Industries invites you to explore the many options we have available to rejuvenate your old, damaged or simply out of date furniture. Office modular systems and furniture are vulnerable to ripping, fading, soiling or becoming drab and outdated. Refurbishing and reupholstering your furniture can change and update your office, and with proper colors can create a look of success and a professional appearance.



OFFICE FURNITURE

Office Seating

Comfort, style and durability- Arizona Correctional Industries' Chairs are designed with working people in mind. Generous sizing, dense padding, and molded contours provide day-long comfort.

ACI produces an excellent line of contemporary chairs that will fit in with both your office decor and work task requirements. The line includes secretary/operator chairs, side chairs, and high or low back executive chairs. The upholstery fabric is a long-wearing blend that is comfortable, cool and Scotchgarded for stain resistance. A wide selection of colors is available in both solids and patterns; the fabric as well as the thick foam padding are flame retardant and conform to stringent flammability codes.

Your ACI sales representative will be glad to show you how easily we can tailor our seating products to your particular needs.



OFFICE FURNITURE

Office Seating

Task Chair

The Task Chair has a 5 leg steel base with 22" standard black overlay with 2" dual wheel casters. The seat is constructed of curved 7-ply poplar wood with a waterfall front under foam covering, and is 19"w x 17 3/4"d x 2"tk. The back is composed of 5-ply poplar for easy stapling, and the foam size is 17"w x 15 5/8"d x 1 1/2"tk. All adjustments are designed to be made easily by the occupant while sitting in the chair. The seat can tilt through a range from 40° to the rear to 3-1/2° forward; the back is adjustable from 40° forward of perpendicular to 17°back. Both the seat and back angle adjustments utilize the same lever. The top-activated gas lift cylinder provides automatic height adjustment 4", allowing a range of 16 to 21 inches. This chair is available with or without arms. This chair is available with or without arms. The arms are flat 1/4" x 2 1/4" steel, and attached directly to the seat.

With Arms

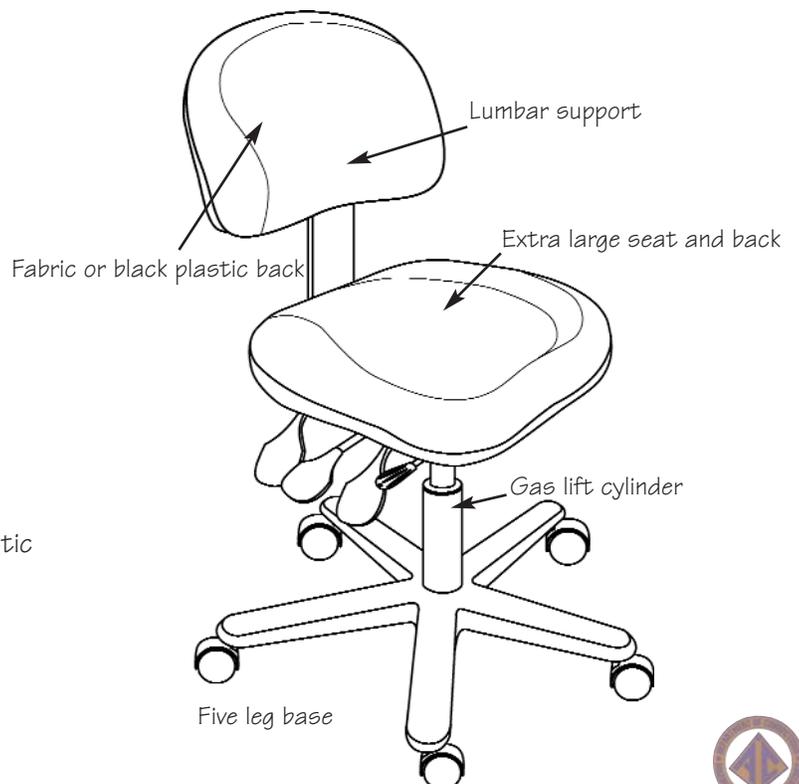
The Arms are flat 1/4" x 2 1/4" steel arms with soft urethane pads in black, and attached directly to the seat. Optional vertically and horizontally adjustable arms are also available.

OP-1601
OP-1602

Secretarial/Operator Chair, armless
Secretarial/Operator Chair, w/arms

Features

- Independent seat and back movement
- Extra large seat and back
- Built in lumbar support
- Long life fire retardant foam
- Optional back treatment of fabric or black plastic





Guest Chair

With Arms or without

This chair is made from a frame of 14 gauge steel tubing, and comes standard in chrome or powder coated black finish. The seat and back have a long life comfort band; made up of rubber thread spiral wrapped with cotton yarn then woven together. The seat is 24 $\frac{1}{2}$ "w x 22"d x 2"tk. The back is 23 $\frac{1}{2}$ "w x 20 $\frac{1}{2}$ "h x 2"tk. This chair is available with or without arms. Arms come standard in solid oak, walnut or upholstered finishes.

OP-1603

Guest Chair With Arms

OP-1604

Guest Chair Without Arms

Features

- Seat and back of long life fire retardant foam
- Designed for lower lumbar support
- Exclusive comfort band supplies correct posture position

Office Seating

Low Back Manager Chair

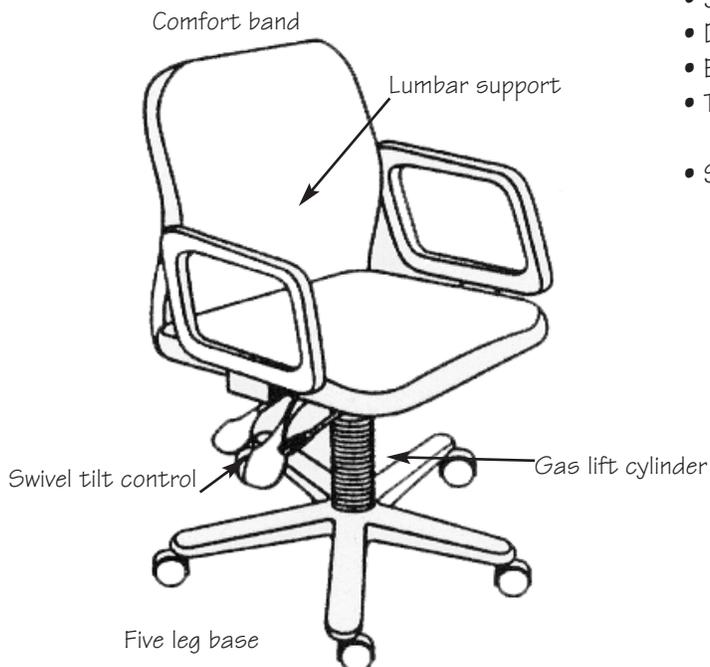
This chair is made from a one piece inner frame of 14 gauge steel tubing, and comes standard in chrome or powder coated black. The standard 5 leg aluminum 25" base is available in polished, black or wood cap finishes with 2" dual wheel casters. The seat and back have long life comfort band; made up of rubber thread spiral wrapped with cotton yarn then woven together. The seat is 24 1/2" w x 22" d x 2" tk. The back is 23 1/2" w x 20 1/2" h x 2" tk. This chair is available with or without arms.

With Arms

Standard arms come in 14 gauge 1" plated tubing in chrome with solid oak, walnut or upholstered finishes. A soft urethane looped arm is optional.



OP-1605-A Manager Chair With Arms
 OP-1605-A Manager Chair Without Arms



Features

- Seat and back of long life fire retardant foam
- Designed for lower lumbar support
- Exclusive comfort band supplies correct posture support
- The gas lift cylinder provides an automatic height adjustment 3", allowing a range of 17 to 20 inches
- Swivel tilt control for adjustable tension





High Back Manager Chair Without Arms

This chair is made from a one piece inner frame of 14 gauge steel tubing, and comes standard in a chrome or powder coated black finish. The standard 5 leg aluminum 25" base is available in polished, black or wood cap finishes with 2" dual wheel casters. The seat and back have long life comfort band; made up of rubber thread spiral wrapped with cotton yarn then woven together. The seat is 24 1/2" w x 22" d x 2" tk. The back is 23 1/2" w x 20 1/2" h x 2" tk. This chair is available with or without arms.

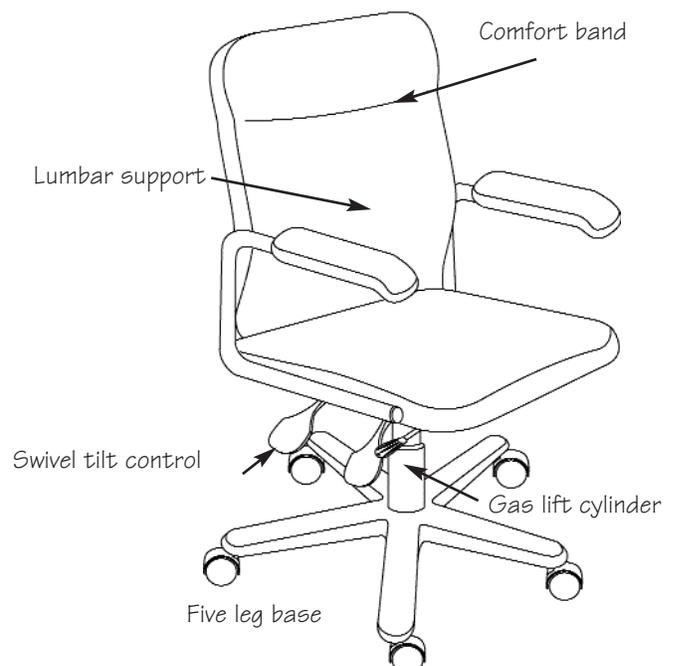
With Arms

Standard arms come in 14 gauge, 1" plating quality tubing in chrome with solid oak, walnut or upholstered finishes. A soft urethane looped arm is optional.

- OP-1606-A Chair With Arms
- OP-1606 Chair Without Arms

Features

- Seat and back of long life fire retardant foam
- Designed for lower lumbar support
- Exclusive comfort band supplies correct posture support
- The gas lift cylinder provides an automatic height adjustment 3", allowing a range of 17 to 20 inches
- Swivel tilt control for adjustable tension



Ergonomic Office Seating

When one considers how much time is spent sitting at computers or desks, chair choice becomes a top priority. Our Office Seating line provides seating that's exceptionally comfortable, attractive, and practical. Our ergonomically designed seating is good for the entire body. Adjustments can be made from a seated position to provide outstanding support. Back height and seat depth adjustment allow body weight to be supported naturally. Height and width adjustable arms offer optimum positioning for any work applications. Seat height and tilt adjustments provide even more comfort by allowing feet to rest squarely on the floor. Features such as cast aluminum construction, soft vinyl non-marking coating, field replaceable seat and back upholstery assembly, molded HR foam seat, wood and molded inner frame, and an ABS outer shell offer exceptional durability, strength and longevity.

The adjustable lumbar support pioneered in Europe in the field of orthopedic medical treatment and used by astronauts and in automobiles such as Porsche, BMW, and Cadillac is now available as an option on the Office Seating chairs. This strong, durable, yet lightweight lumbar support is infinitely variable. Studies show that ergonomically correct seating improves productivity, reduces fatigue, absenteeism and on-the-job complaints. The adjustable lumbar support improves relaxed seating comfort, gives up to 100 times more spinal column support, and gives even weight distribution to lessen strain on vertebral discs.

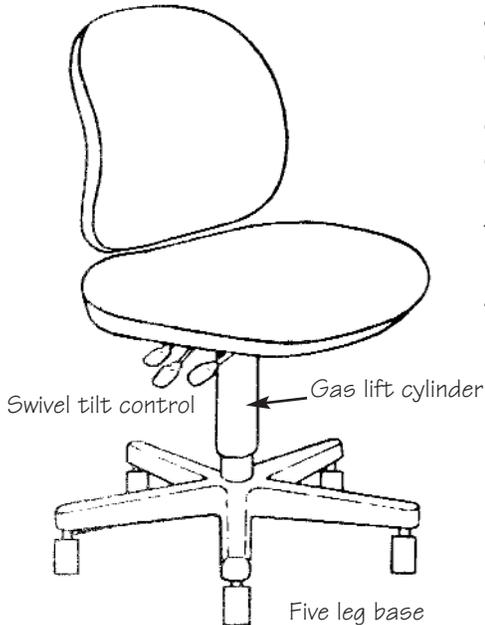


OFFICE FURNITURE

Office Seating

ERGOCHAIR SPECS

Adjustable back height



All Ergo-chairs have heavy duty 5-star high pressure cast aluminum bases with long lasting soft vinyl non-marking coating. They are constructed of a wood inner frame and molded HR foam, that meets fire code regulations, with rigid urethane frame. Each chair is available with or without arms.



OP-1800 High Back Chair With Arms
OP-1801 High Back Chair Without Arms

Ergo High Back Chair

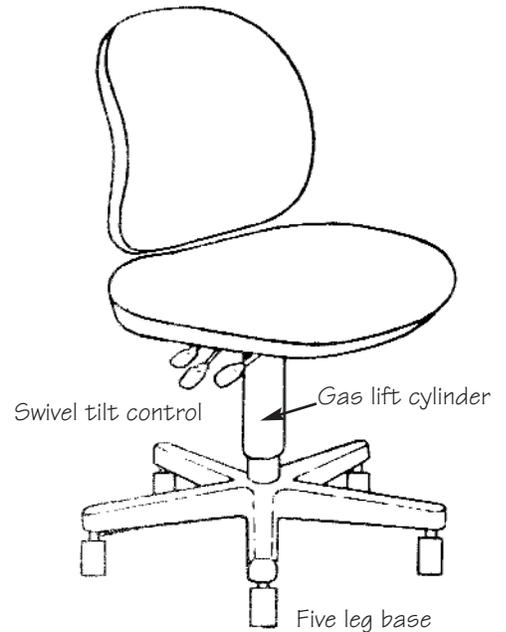
Seat size is 19.5"w x 18.5"d,
and back size is 18"w x 20"h

Adjustable back height



Features

- The gas lift cylinder provides an automatic height adjustment 4.5", allowing a range of 16.5 to 21 inches
- The seat can tilt through a range from 6° forward to 7° back
- Tilt tension is adjustable for 125 lbs. To 250 lbs.
- The back height is adjustable 3 inches
- All adjustments are can be made easily from a seated position



Ergo Low Back Chair

Seat size is 19.5"w x 18.5"d,
and back size is 17"w x 14.5"h

OP-1802 Low Back Chair With Arms
OP-1803 Low Back Chair Without Arms

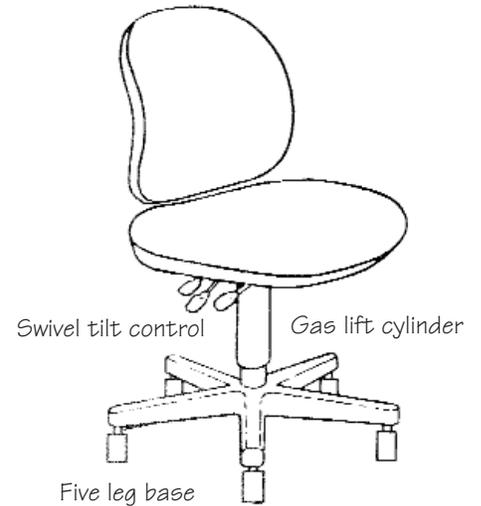
OFFICE FURNITURE

Office Seating

Ergo Operator Chair

Either of the two chairs above can be ordered as Operator Chairs with all the same features PLUS the operators controls which allow for independent back angle adjustment. The back can be placed in any position an additional 10° forward and 7° back than the standard chair shown above.

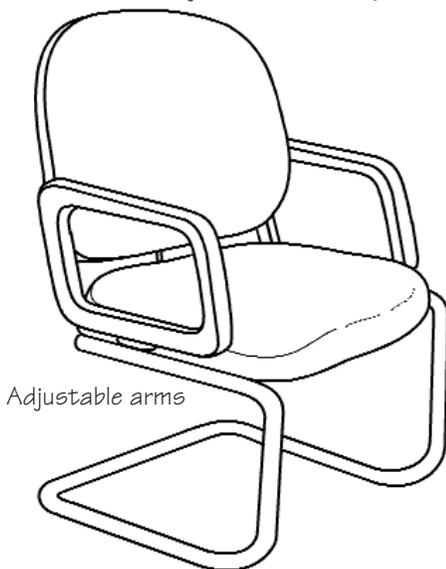
Adjustable back height



OP-1701 Operator Chair

Lobby Chair

Adjustable back height



The Lobby Chair is constructed of heavy duty 14 ga tubular steel, with a sled base frame and powder coated for durability. The seat size is 19.5" w x 18.5" d, with inner frame molded foam. Back size is 17" w x 14.5" h. The chair comes standard with soft urethane looped arms.

Features:

- Loop arms adjust from 20" to 24" high
- Back height is adjustable 3" for a range of 14.5" to 17.5"



OP-1805 Lobby Chair





Ergo Stool

The Ergo Stool has a standard 5-leg steel base with 2" dual wheel casters. It is constructed of a wood inner frame, molded HR foam seat with a rigid urethane frame. The seat size is 18"w b 17.5"d, and the back size is 17"w x 14"h..

OP-1805 Drafting Stool

Features:

- Seat Height adjusts from 23" to 27"
- Durable chrome plated foot ring attached to seat to move with the user when seat height is adjusted
- Back is adjustable 3" to provide a range of 14" to 17"





Ergo Seating Line

Features

- Cast aluminum 5-leg base
- Soft vinyl non-marking coating
- Hooded twin wheel 2¹/₂" caster
Soft wheel hard floor
casters are optional
- Pneumatic seat height adjustment
from 16.5 inches to 21 inches
- Molded HR foam seat with wood
inner frame and ABS outer shell
- Molded HR foam seat with with rigid
urethane inner frame and ABS
outer shell
- Seat depth adjustment 2.5"
- Forward tilt 6 degree without lockout

Benefits

- Provides long term durability
- Provides long-lasting durability and appearance
- Offers versatility, can be used for any floor surface
- Allows feet to rest squarely on the floor
(Seats that are too high cause leg circulation problems)
- Provides constant stability and inside strength to
maintain long term usage
- Provides quick removable outer shell and compound curves
for continued effort
- Allows the body weight to be supported manually
- Reduces pressure on the area behind the knee
helping circulatory and nervous systems



OFFICE FURNITURE

Office Seating

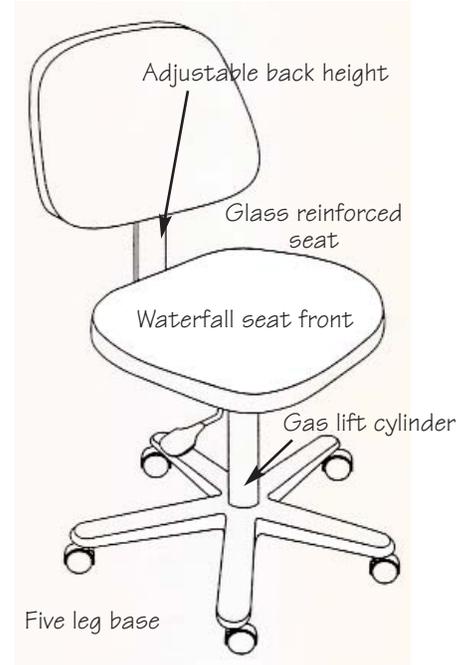
Value Line Basic



Quality design for the cost conscious consumer. Ergonomically designed The basic chair has a standard 22" 5-leg base with 50mm dual wheel casters. The seat size is 19.5"w x 18.5"d and the back size is 17.5"w x 17.5"h. These chairs are offered with or without arms.

Features:

- Swivel control
- Gas lift with 4.5" range
- Back adjusts up and down 2 inches
- Waterfall seat front
- Glass reinforced nylon seat pan



OP-1402 with arms
OP-1402 without arms

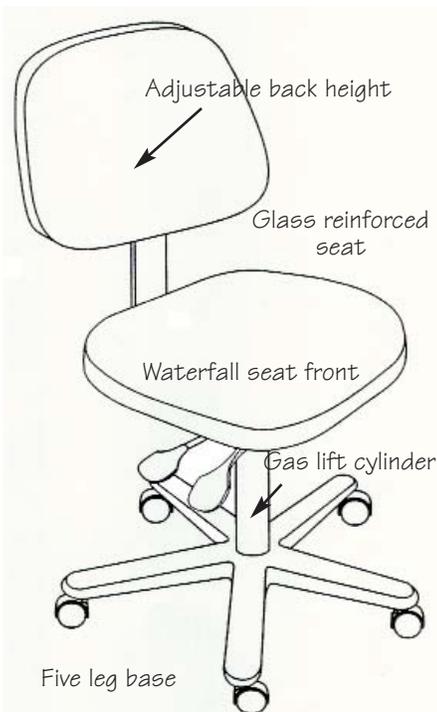
Value Line Intermediate



A value oriented contemporary design to appeal to the cost conscious, yet offer up-to-date ergonomic features. Designed for the intensive use of today's classrooms and study areas. The intermediate chair has a standard 22" 5-leg base with 50mm dual wheel casters. The seat size is 19.5"w x 18.5"d and the back size is 17.5"w x 17.5"h. These chairs are offered with or without arms.

Features:

- Swivel control
- Gas lift with 4.5" range
- Back adjusts up and down 3 inches
- Back angle adjusts
- Waterfall seat front
- Glass reinforced nylon seat pan



OP-140 with arms
OP-140 without arms

OFFICE FURNITURE

Office Seating

Ergo Big and Tall Chair

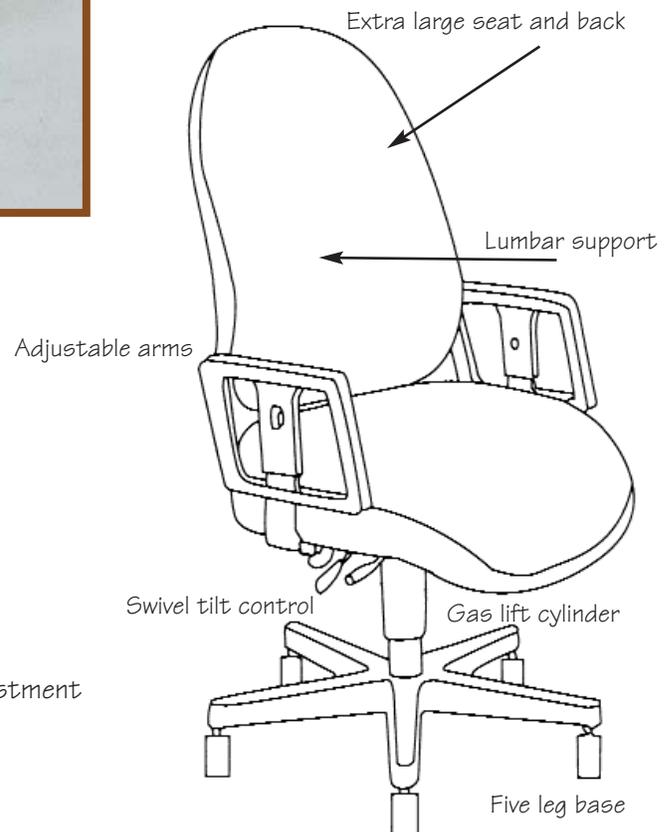
This chair's larger dimensions and wider seating area can accommodate officers in full police gear. It has a 5-leg aluminum base with 55mm dual wheel casters. The chair has 3" thick sculptured seat and back cushions. The seat size is 24"w x 21"d, and the back is 27"h x 22"w. This chair comes standard with soft urethane loop arms. Suitable for use up to 350 lbs.



OP-1701E Chair Ergonomic Big and Tall (ESW 100 lbs.)

Features:

- Swivel tilt with adjustable tilt tension
- Extra large seat and back
- Built-in lumbar support
- All adjustments are designed to be made easily by the occupant while sitting in the chair.
- The seat can tilt up to 6° forward.
- The gas lift cylinder provides an automatic height adjustment of 3", allowing a range of 17 to 20 inches.
- Seat depth adjustable to 2.5"
- Height and width adjustable soft loop arms



OFFICE FURNITURE

Ergo 24 hour Use Chair

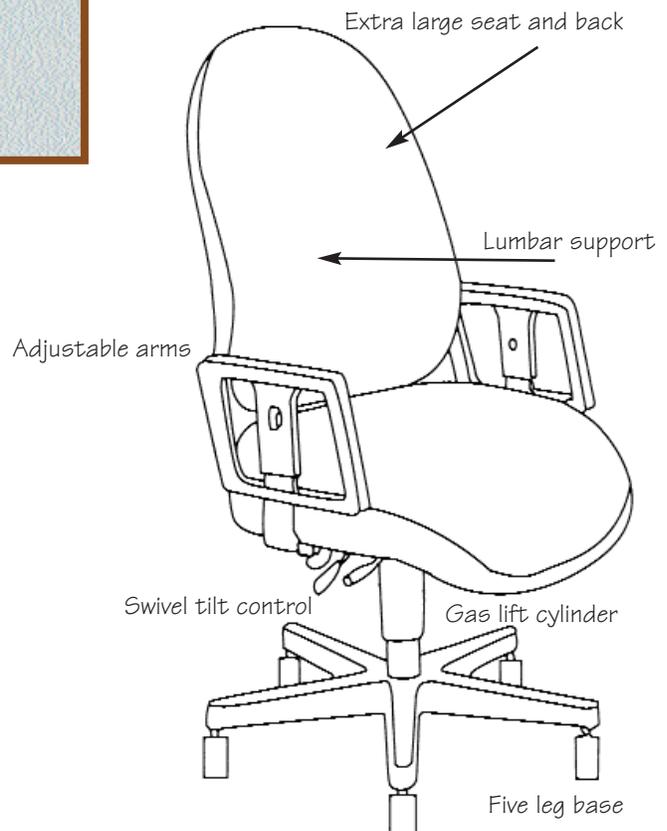
This chair is designed with ultimate comfort and durability in mind. It comes standard in heavy duty nylon fabric to stand up to intensive use. It has a 5-leg aluminum die cast base with 55mm dual wheel casters. The chair is constructed of 3/4" thick seat wood. The seat size is 24"w x 21"d, and the back is 27"h x 22"w. This chair comes standard with soft urethane loop arms.

OP-1701F Chair Ergonomic 24 hour Usage
(ESW 100 lbs.)



Features:

- Swivel tilt with adjustable tilt tension
- Extra large seat and back
- Built-in lumbar support
- All adjustments are designed to be made easily by the occupant while sitting in the chair.
- The seat can tilt up to 6° forward.
- The gas lift cylinder provides an automatic height adjustment 3", allowing a range of 17 to 20 inches.
- Seat depth adjustable to 2.5"
- Height and width adjustable soft loop arms



Desk Based System



ACI's modular component furniture is versatile, portable and can be quickly customized to suit any office. The components are easily joined, and free standing. With details such as wood finishes, ergonomic adjustments, wire management and storage modules, the desk based system can help you create the perfect working atmosphere. Work surface finishes can be solid, patterned or wood-grained laminates. Vertical panel covering is available in fabric and laminate. The same covering options for vertical panels can be applied to overhead storage modules, back panels and drawer fronts for a completely coordinated look. Ergonomically designed component furniture is simple and economic. It allows you to make the most of the space available while providing a comfortable and functional work environment.

Accessories, such as wire trays and power bars provide convenient access to electrical outlets while keeping unsightly wires out of the way. The modular layout of the furniture makes it easy to plan, since the units can be arranged back to back with a common panel. Extra worksurface space can be created simply by adding a conference top to a small workstation. All of our components are manufactured in our factory, this means a minimum of on-site assembly and a clean, prompt installation with little disruption to your work environment. In addition, it is easily disassembled for easy relocation. Let ACI help you design a unique office workspace with our desk based system that is efficient, economical, and complimentary to your existing decor.

Advantages and Benefits:

Aesthetics

- DBS provides the neat, clean appearance of a true desk system.
 - Local custom options may include wallpaper, pre-finished wall paneling, or even paint. The 19" modesty panel provides ventilation and foot space for visitors.
- (Privacy Panels are attractive, contoured and non-obtrusive. They also attach securely to the worksurface.)

Space Planning Advantages

Maximum Economy

Planning Guidelines

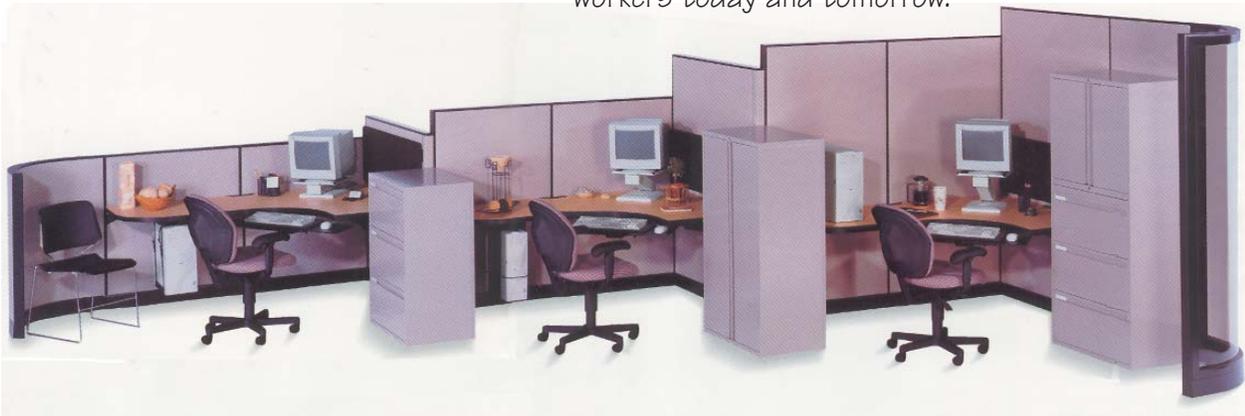
- DBS lays out with no dimensional difficulties
- Use pre-finished hardboard wall paneling for panel core "skins."
- Plan the same way you would plan a panel installation.
- Add support panel where two center modules connect.



OFFICE FURNITURE

SystemXXI

A panel system that meets the needs of office workers today and tomorrow.



With System XXI components, a vast array of office settings can be created—from basic workstations to managerial offices; receptionist stations to multi-unit team pods; simple to complex—System XXI can adapt to meet these requirements.

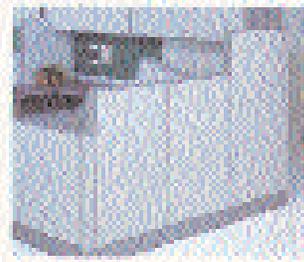
Variables such as building structure, job functions, work flow, traffic patterns, storage needs, noise control, electrical codes, communication and computer needs, lighting, ADA requirements and visual/ acoustical privacy requirements were all considered when System XXI was developed.

System XXI was designed with the needs of the office worker in mind. Flexibility, efficiency, productivity, aesthetics—were all common denominators in the creation of System XXI. In addition, as situations change, System XXI changes. Recent introductions include: stackable panels, various curvilinear worksurfaces including curved corner, piano and shoe shaped, additional worksurface edge treatments, radiused front overheads, power and data access panels and multiple storage options.

When your office needs call for the most technologically advanced furniture system, make your choice System XXI.

The System XXI panel was designed with acoustical control in mind. The aluminum foil septum acts as a sound barrier. Two layers of fiberglass insulation on each side of the panel absorb high and low frequency sounds. This combination provides a quiet work environment for your entire office. A vinyl panel hinge not only acts as a sound barrier, but also provides a light shield when two panels are joined together. System XXI panels have been engineered to provide .80 NRC and 23 STC ratings—which means acoustical efficiency in your office.

With employee safety in mind System XXI panels were designed to meet or exceed applicable ANSI/BIFMA standards. System XXI panels also meet or exceed UL 1286 requirements.



Stackable panel sections



allow you to easily convert a shorter panel



to a taller panel for full privacy

Basic Space Planning Guide For Modular And Office Furniture

OFFICE FURNITURE

THE SPACE

THINGS TO CONSIDER:

Overall Size of Available Space

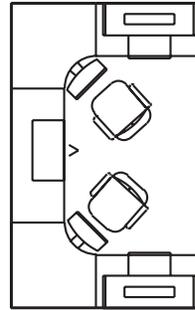
Measure and document the size and location of windows, and sill heights; doors, direction of door swing, heaters, vents, columns, obstructions, etc. Note the locations of electrical outlets, power poles, phone jacks and the like, as well as light switches, thermostats, and other controls or mechanical areas that will need to be accessed. Measure all sides of the space or room and note the overall dimensions.

Traffic Patterns and Circulation Space

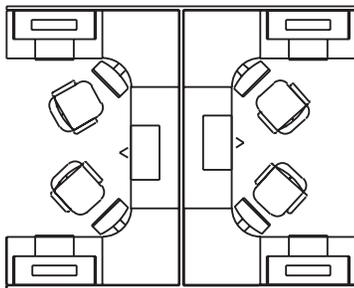
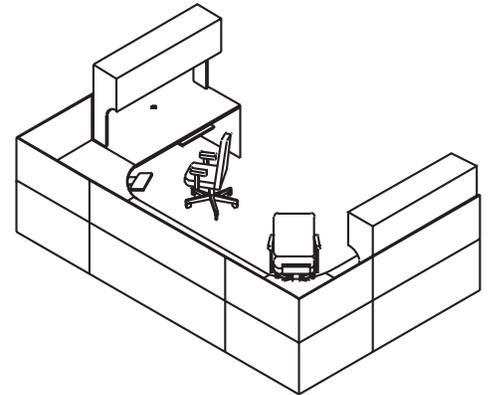
Always allow for straightforward access to all exits. Consider logical circulation around workstations and common areas. A minimum of 36" should be allowed for aisle space with 60" in high traffic areas. To meet the Americans with Disabilities Act (ADA) accessibility guidelines, a passageway of less than 60" clear width must have a wheelchair turning space of at least 60" x 60" located at intervals not to exceed 200 feet. A "T" shaped intersection of two 36" corridors is an acceptable turning space. An aisle of 48" will allow a person in a wheelchair to pass a pedestrian, but 60" is required for two wheelchairs to pass each other.

Extra Space Needed Beyond Passing Space

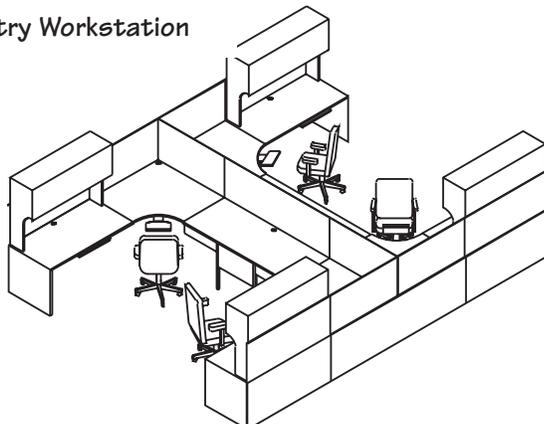
Remember to include space for doors to open, file drawers to be pulled out, cabinet doors to open, and for users to stand at copiers, faxes, files, etc. This space should be in addition to the the minimum passing space, not included in it.



Shared Workstation



Quad Data Entry Workstation



Utilizing Daylight & Views

Consider keeping windows in common areas, whenever feasible, or along perimeter aisles to make them accessible to all.

Accessibility to Controls

Do not cover controls on walls, such as light switches and thermostats, with high panels. Leave space enough to access any mechanical areas and consider the locations of vents and existing lighting when planning the layout.

Wiring Requirements

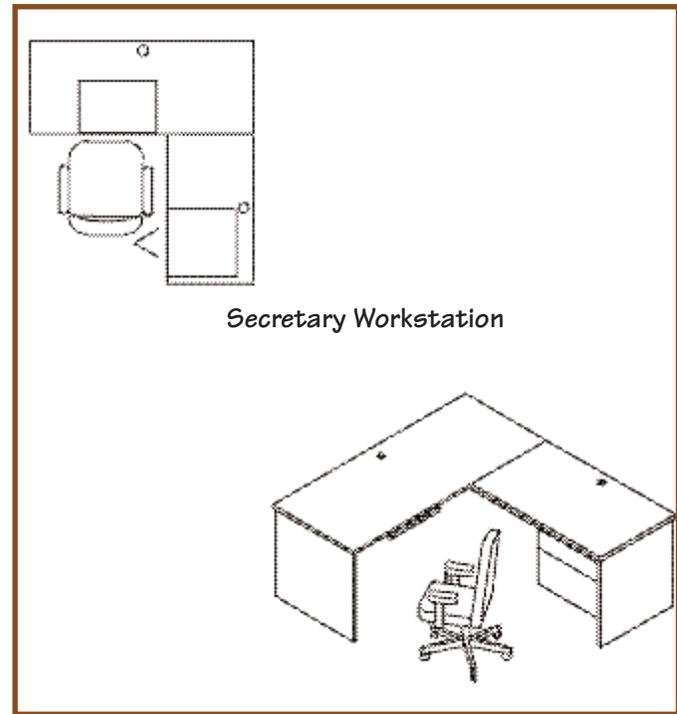
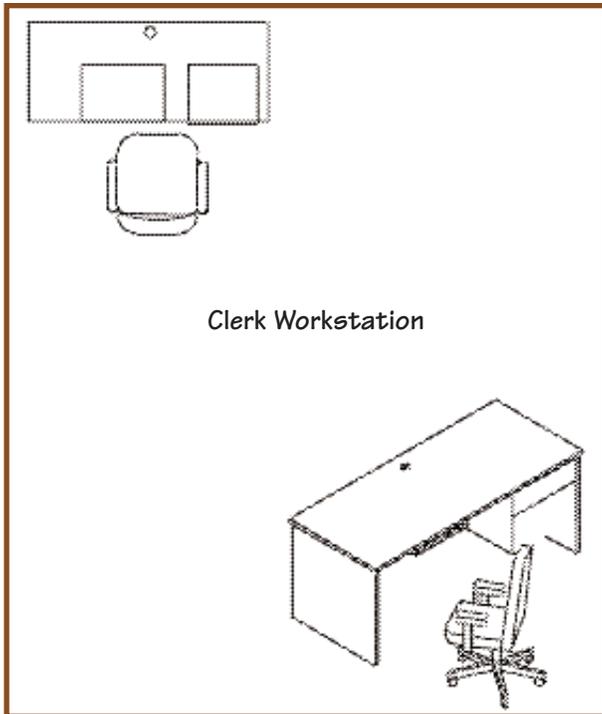
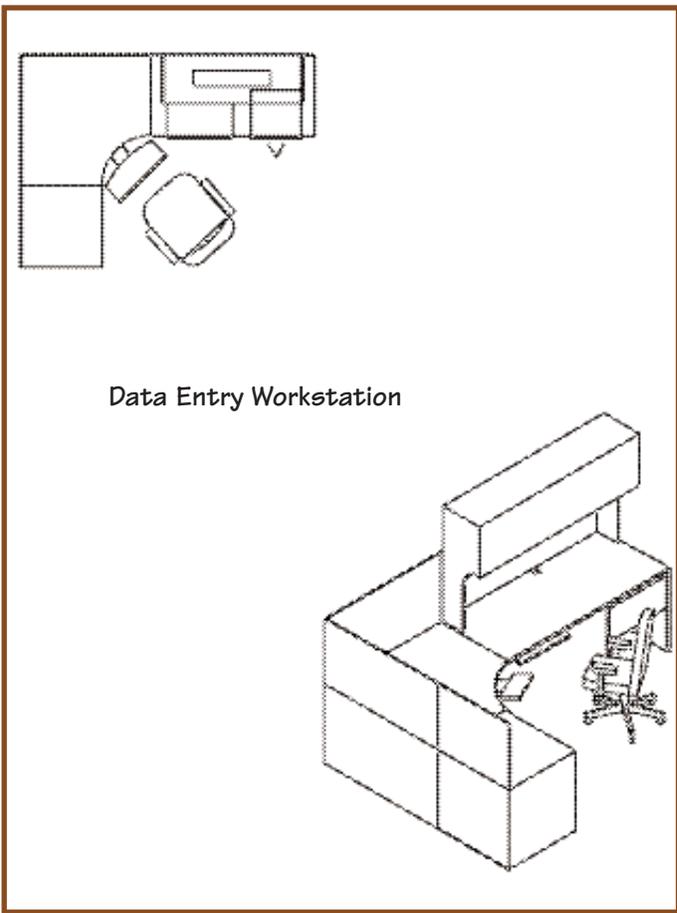
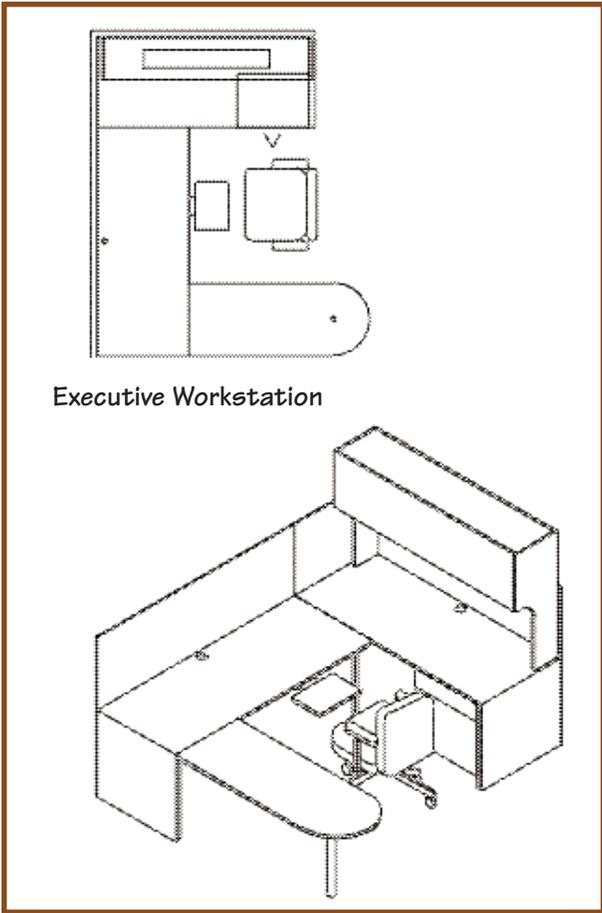
Four circuit power must be hardwired from the panel directly into the buildings electrical system. Single circuit power may simple be plugged into a wall or floor outlet. Take into consideration how computer cabling and phone cords will be run.

Future Growth

Whenever possible, consider leaving space in layouts for new personnel, increased technology and additional storage space.

OFFICE FURNITURE

Sample Modular Work Stations



GUIDELINES TO FOLLOW WHEN ORDERING

Workstation Size

Workstation size is often determined by several factors such as professional hierarchy, tasks performed, type and size of equipment used, storage requirements, and overall available space. A 5' x 5' workstation might suffice in the most basic cases where only one main worksurface, or two surfaces in an "L" shape are used. For support tasks, a 6' x 6' station is adequate; it will accommodate a computer corner worksurface with a 36" worksurface on each side. Panel widths are measured from one side of the panel to the other. Where there is a return panel used, add 2". For example: an 8' wide workstation with panels on all sides would not fit into an enclosed area 8' wide; at least 8.5' is necessary to accommodate panels on each end of the workstation.

ADA Spatial Requirements

To comply with ADA guidelines, a 24" or deeper worksurface should be used, mounted at least 27" above the floor with a knee space at least 30" wide for a wheelchair to be pulled underneath it. Also required is a clear wheelchair turning radius of at least 60" within the workstation. A 48" deep space is required for a wheelchair bound guest to sit between a conference worksurface and a panel, while a 36" wide space is needed at a conference table. An accessible door panel is 42" wide, with a 36" door opening.

Privacy Requirements

Privacy requirements will be dictated by professional hierarchy, tasks performed, and degree of interaction with co-workers. For optimal privacy, 86" high panels may be used to enclose a workstation. Panels from 66" to 76" high will block the sight-line of many people when standing. Panels from 46" to 56" high will allow some privacy when seated and visibility when standing. A 36" panel allows for total visibility and communication.

Functional Requirements

Take into consideration the types and sizes of equipment used, as well as storage needs, electrical requirements, degree of privacy required, and worksurface depth necessary to accommodate the size of documents used. For optimum performance, workstations should be adjusted to the individual user's ergonomic requirements. Adjustable worksurfaces, keyboard arms, and chairs all help to accomplish this. Mobile or hang-on files should be placed to the far ends of the worksurface so that they are not obstructing leg movement under the main worksurface area. Flipper door cabinets and shelves placed above a worksurface should only be used on a 66" or higher panel to allow adequate work space between the two. Task lights should be used under flipper door cabinets, shelves, or anywhere a shadow might be cast on a work area.



FABRIC SWATCHES



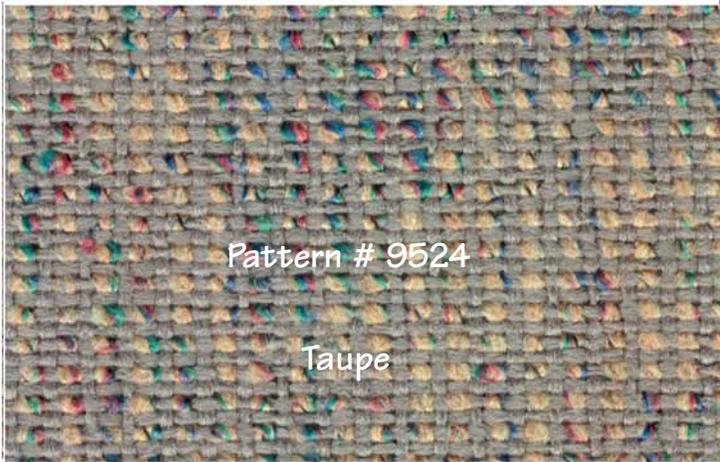
Color Options



Color Options



Color Options



Color Options



Nevamar Laminates

LAMINATES



Sovereign Cherry
LMXX133



Golden Ash
LMXX026



Crest Mahogany
Mahogany
LMXX161



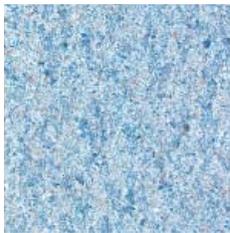
Rustic Quartered
LMXX184



Regency
LMXX059



Winter Gray
LMXX079



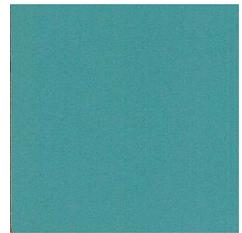
Seascape
LMXX166



Neutra
LMXX145



Taupe Matrix
LMXX061



Mallard Teal
LMXX210

Wilsonart Laminates



Solar Oak
LMXX262



Bannister Oak
LMXX199



Valley Pecan
LMXX046



Gunstock Walnut
LMXX160



Beigewood
LMXX040



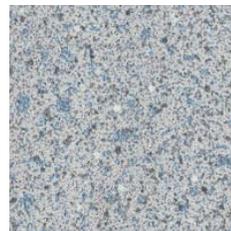
Azurite
LMXX506



Greystone
LMXX257



Alberta Tan
LMXX104



Grey Glace
LMXX279



Dove Grey
LMXX143



